



A CONSISTENT METHODOLOGY FOR THE DEVELOPMENT OF INVERSE AND DIRECT KINEMATICS OF ROBUST INDUSTRIAL ROBOTS

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ABSTRACT

Our article contributes by presenting the mathematical foundation for offline programming of industrial robots oriented to the development of flexible manufacturing cells, the simulation of realistic robot that is approached by using the robot kinematics. For the implementation of the offline programming of a real industrial robot integrated in a flexible manufacturing cells, the model of direct kinematics, inverse kinematics and Jacobian is needed to obtain data of the industrial robot in its functions within the flexible manufacturing cells. This model is loaded as an additional module in modeling, simulation using MatLab software and programming software allowing to effectively check its results offline to enrich its content for future contributions.

Keyword: direct kinematics, inverse kinematics, industrial robot.

1. INTRODUCTION

In the last decade, there has been a growing motivation for developments in the area of industrial robotics, as in [1], [2], [3], presenting several methodologies to carry out its control [4], [5], [6]. An industrial robot is an open, programmable and reprogrammable kinematic chain, which makes it malleable in software; and allows it to accommodate its operational needs, which makes it malleable in terms of hardware. The robot ABB IRB 1600 is a robot of six axes created specifically for the industries that use the automation based on robotic systems and they have a wide structure specially adapted for its use, being able to communicate with external systems. It will be used to develop the direct and inverse kinematic model and the Jacobian model oriented to integrate with the flexible cells of industrial production.

The model of direct kinematics, inverse kinematics and the Jacobian model are based on concepts described in [7], [8], [9], [10]. It is not a literal copy, the author of this research, develops a methodology of kinematics based on homogeneous matrices of transformation (HMT) for the industrial robot IRB 1600 of ABB [11]. The modeling of kinematics with quaternions is a contribution of this research for this type of industrial robot.

2. METHODOLOGY

A. Model of direct kinematics with HMT

To apply the model of direct kinetics it is necessary to represent the coordinate system of the final effector or tool in relation to a coordinate system of the base of the robot, as follows:

$$T_n^0(q) = A_1^0(q_1) \times A_2^1(q_2) \times \dots \times A_n^{n-1}(q_n) \quad (1)$$

Where q represents the variables of the joint; n , s , and a are vectors of the tool or tool's coordinate system and p is its position vector in relation to the base coordinate system. Figure-1 illustrates the tool center point coordinate system referring to the robot base system, is the representation of the direct kinematics. The following is a methodology to develop the model of direct kinematics based on the Denavit - Hartenberg system [2]:

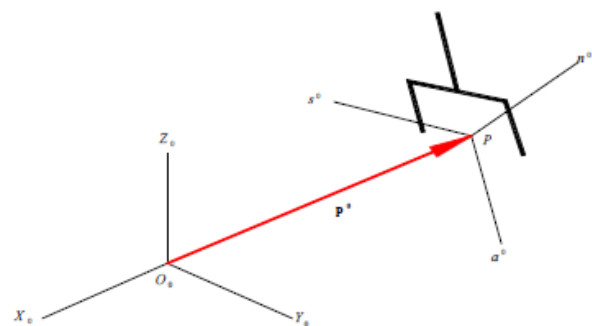


Figure-1. Rotation and translation of claws or tool according to the base coordinates of the robot.

- Step 1:** Define the directions of the axes Z_0, Z_1, \dots, Z_{n-1} , From the base
- Step 2:** Define the origin O_0 Of the base coordinate system on the axis Z_0 . Axes X_0 and Y_0 chosen according to the rule of the right hand.
- Step 3:** Define the origin of O_i at the intersection Z_{i-1} with the common normal between the axes Z_{i-1}



and $Z_i Z_{i-1}$. If the axes Z_{i-1} and Z_i are parallel and the joint i is of revolution, then locate O_i so that $d_i = 0$; If the joint i is prismatic, locate O_i in a reference position to establish a mechanical limit.

- Step 4:** Select axis X_i along the normal common to the axes Z_{i-1} and Z_i with direction of the joint i towards the joint $i + 1$.
- Step 5:** Choose axis Y_i , so that with X_i the rule of the right hand is fulfilled.
- Step 6:** Choose the tool or clamp coordinate system where X_n is normal to Z_{n-1} ; If the claw joint or tool is a revolution, then align Z_n with the direction Z_{n-1} .
- Step 7:** For $i = 1, 2 \dots n$ construct Table-1 with the parameters $a_i, d_i, \alpha_i, \theta_i$.
- Step 8:** Based on the parameters in the previous table calculate the HMT $A_i^{i-1}(q_i)$ for $i=1, 2, \dots, n$.
- Step 9:** Define the model of the direct kinematics $T_n^0(q) = A_1^0(q_1) \times A_2^1(q_2) \times \dots \times A_n^{n-1}(q_n)$ for the position and orientation of the system of coordinates of the claw or tool, in relation to the coordinate system of the base of the robot.

$$A_1^0(\theta_1) = \begin{bmatrix} c_1 & 0 & s_1 & a_1 c_1 \\ s_1 & 0 & -c_1 & a_1 s_1 \\ 0 & 1 & 0 & d_1 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$$A_2^1(\theta_2) = \begin{bmatrix} c_2 & -s_2 & 0 & a_2 c_2 \\ s_2 & c_2 & 0 & a_2 s_2 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$$A_3^2(\theta_3) = \begin{bmatrix} c_3 & 0 & s_3 & a_3 c_3 \\ s_3 & 0 & -c_3 & a_3 s_3 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$A_4^3(\theta_4) = \begin{bmatrix} c_4 & 0 & -s_4 & 0 \\ s_4 & 0 & c_4 & 0 \\ 0 & -1 & 0 & d_4 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$$A_5^4(\theta_5) = \begin{bmatrix} c_5 & 0 & s_5 & 0 \\ s_5 & 0 & -c_5 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$$A_6^5(\theta_6) = \begin{bmatrix} c_6 & -s_6 & 0 & 0 \\ s_6 & c_6 & 0 & 0 \\ 0 & 0 & 1 & d_6 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

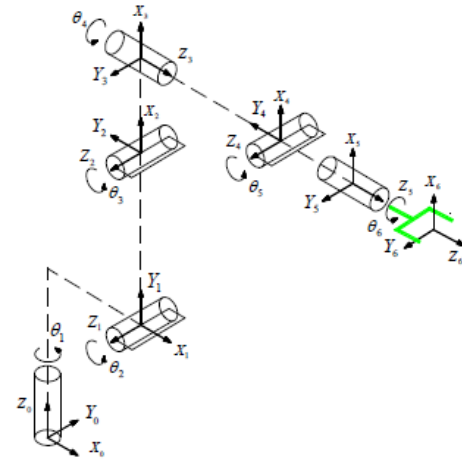


Figure-2. Coordinate systems.

Table-1. Parameters and variables of Denavit - Hartenberg.

Joint	Ai	Θi	Di	ai
1	90	0	d1	a1
2	0	90	0	a2
3	90	0	0	a3
4	-90	0	d4	0
5	90	0	0	0
6	0	0	d6	0

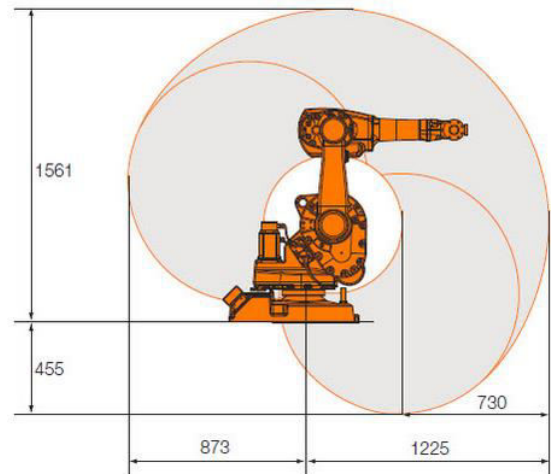


Figure-3. Work area. Lengths in millimeters.

The robot's direct kinematics model can be decomposed into two parts: (a) mechanical structure $T_3^0(q_A)$ And (b) claw or tool $T_6^3(q_B)$. The two models are integrated to obtain the final model of direct kinematics:

$$T_6^0(q) = T_3^0(q_A) \times T_6^3(q_B)$$

$$T_3^0(q_A) = A_1^0(\theta_1) \times A_2^1(\theta_2) \times A_3^2(\theta_3)$$



$$T_6^3(q_B) = A_4^3(\theta_4) \times A_5^4(\theta_5) \times A_6^5(\theta_6)$$

$$T_6^0(q) = \begin{bmatrix} n_x(q) & s_x(q) & a_x(q) & p_x \\ n_y(q) & s_y(q) & a_y(q) & p_y \\ n_z(q) & s_z(q) & a_z(q) & p_z \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad (2)$$

If the position and orientation of the robot tool claw or tool $O_n(X_n, Y_n, Z_n)$ represented in expression (2) is not correct, an adjustment HMT is created because the mechanical system of the robot can Errors and the electronic system can generate errors in the assembly stage by the manufacturer, then, the robot needs calibration to adjust its parameters before entering into use.

B. Model of inverse kinematics with HMT

Reverse kinematics consists of finding possible seam configurations, corresponding to a specific position and orientation of the claw or tool. Their solution is important for the planning of the paths being complex because:

- The equations to be developed in general are non-linear.
- Multiple solutions can be found.
- Infinite solutions may exist.
- There may be unacceptable solutions due to the singularities of the robot.

The existence of three consecutive joints of revolution with axes intercepted at one point for all possible configurations is known as the solubility condition of Pieper [10]. Most industrial robots fulfill this condition, as shown in Figure-4 and Figure-5. For the IRB 1600 robot of ABB [1] at point W of Figure4, the axes Z_3, Z_4 e Z_5 corresponding to the coordinate system $O_4(X_4, Y_4, Z_4)$.

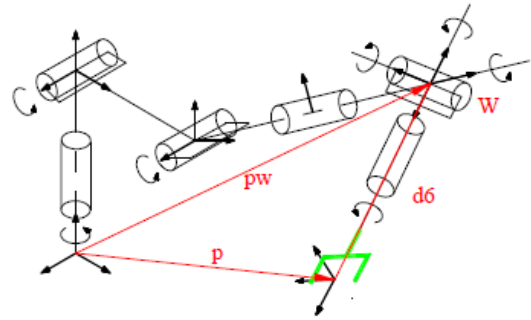


Figure-4. Pieper solubility condition [10].

A methodology for calculating inverse kinematics is to find the point of the robot configuration, which can be represented as a function of position and orientation of the claw or tool and as a function of a reduced number of joint variables. What it means to propose the problem of inverse kinematics in two parts: (a) Reverse kinematics of the mechanical structure and (b) Inverse kinematics of the spherical fist or wrist. This methodology can be developed with the following steps:

- Step 1:** Calculate the position of the hand or wrist $P_w(q_1, q_2, q_3)$
- Step 2:** Solve the inverse kinematics for (q_1, q_2, q_3)
- Step 3:** Calculate $R_3^0(q_1, q_2, q_3)$
- Step 4:** Calculate $R_6^3(\theta_4, \theta_5, \theta_6) = R_3^{0T} R$
- Step 5:** Solve the inverse kinematics for the orientation $(\theta_4, \theta_5, \theta_6)$

For the robot IRB 1600 we have the following expression of direct kinematics:

$$T_6^0(q) = A_1^0(q_1) \times A_2^1(q_2) \times A_3^2(q_3) \times A_4^3(q_4) \times A_5^4(q_5) \times A_6^5(q_6) \quad (3)$$

Each of the HMTs on the right side of equation (4) represents the transformation of each joint. To apply Pieper's methodology [10] it is necessary to obtain the inverse of the HMT, that is, $A_i^{i-1}(q_i)$. So:

$$T = p^{R^T}$$

$$[T]^{-1} = \{[p][R]^T\}^{-1} = \{[R]^T\}^{-1}[-p] = [R]^T[-p]$$

$$[T]^{-1} = \begin{bmatrix} n_x & n_y & n_z & 0 \\ s_x & s_y & s_z & 0 \\ a_x & a_y & a_z & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \times \begin{bmatrix} 1 & 0 & 0 & -p_x \\ 0 & 1 & 0 & -p_y \\ 0 & 0 & 1 & -p_z \\ 0 & 0 & 0 & 1 \end{bmatrix} = \begin{bmatrix} n_x & n_y & n_z & -n^T \times p \\ s_x & s_y & s_z & -s^T \times p \\ a_x & a_y & a_z & -a^T \times p \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad (4)$$

The idea of Pieper [10] is that the position W is a function θ_1, θ_2 e θ_3 and also of the position and orientation of the tool or tool coordinate system. The inverse kinematics methodology for the ABB IRB 1600 robot can be obtained from the position $W \equiv O_4$ and can be written according to a geometric analysis:

$$P_w = P - d_6 \cdot a$$

$$\begin{bmatrix} p_{wx} \\ p_{wy} \\ p_{wz} \end{bmatrix} = \begin{bmatrix} p_x \\ p_y \\ p_z \end{bmatrix} - d_6 \begin{bmatrix} a_x \\ a_y \\ a_z \end{bmatrix}$$

$$P - d_6 \cdot a = \{T_4^0\}_4 = P_w$$

$$A_1^0(\theta_1) \cdot A_2^1(\theta_2) \cdot A_3^2(\theta_3) \cdot A_4^3(\theta_4) = P_w$$

$$\{A_1^1(\theta_2) \cdot A_2^2(\theta_3) \cdot A_3^3(\theta_4)\} = \{[A_1^0]^{-1} \cdot P_w\}$$

$$\{A_2^2(\theta_3) \cdot A_3^3(\theta_4)\} = \{[A_2^1]^{-1} \cdot [A_1^1]^{-1} \cdot P_w\}_4$$



$$\{A_4^3(\theta_4)\}_4 = \{[A_3^2]^{-1} \cdot [A_2^1]^{-1} \cdot [A_1^0]^{-1} \cdot P_w\}_4 \quad (6)$$

From equations (5) to (6) the following simplified expressions are obtained:

$$\begin{aligned} p_{wx} &= a_1 c_1 + a_2 c_{12} + a_3 c_{123} - a_3 c_{123} \\ &\quad + d_4 (c_{13} s_2 + c_{12} s_3) \\ p_{wy} &= a_1 s_1 + a_2 c_2 s_1 + a_3 c_{23} s_1 - a_3 s_{123} \\ &\quad + d_4 (c_3 s_{12} + c_2 s_{13}) \\ p_{wz} &= a_2 s_2 + a_3 c_2 s_3 + d_1 + a_3 c_3 s_2 + d_4 (-c_{23} + s_{23}) \quad (7) \\ c_1 p_{wx} + s_1 p_{wy} &= d_4 (c_3 s_2 + c_2 s_3) + a_2 c_2 + a_3 c_{23} \\ &\quad - a_3 s_{23} \\ p_{wz} &= d_4 (-c_{23} + s_{23}) + a_2 s_2 + a_3 s_3 c_3 + a_3 c_3 s_3 \\ 0 &= s_1 p_{wx} - c_1 p_{wy} \\ a_1 c_2 + a_2 + a_2 c_2 + a_3 c_{23} - a_3 s_{23} + d_1 s_2 \\ &= c_{12} p_{wx} + c_2 s_1 p_{wy} - d_1 s_2 + s_2 p_{wz} \\ -a_1 s_2 + a_2 s_2 + a_3 c_3 s_2 + a_3 c_2 s_3 + d_1 c_2 \\ &= c_2 p_{wz} - c_1 s_2 p_{wx} - s_{12} p_{wy} \\ -a_3 + a_2 c_3 + a_3 (c_{23} - s_{23}) \\ &= p_{wz} (c_3 s_2 + c_2 s_3) + c_3 p_{wx} (c_{23} - s_{23}) \\ &\quad + p_{wy} s_3 (c_{23} - s_{23}) \\ 0 &= -c_3 p_{wy} + p_{wx} s_3 \\ a_2 s_3 + a_3 (c_3 s_2 + c_2 s_3) + d_4 &= c_3 p_{wx} (c_3 s_2 + c_2 s_3) + \\ p_{wy} s_3 (c_3 s_2 - c_2 s_3) + p_{wz} (-c_{23} - s_{23}) \end{aligned}$$

The unknowns of the system $q = (q_1, q_2, q_3, q_4, q_5, q_6)^T$ are less than the number of equations, then the system has solution.

C. Model of direct kinematics with quaternions.

A methodology for the development of kinematics of the industrial robot arm based on quaternions, can be found in [12]. After obtaining the model of kinematics with HMT, a new coordinate system is constructed, shown in Figure 5, from which the direct kinematic model can be obtained with quaternions. In this next section, we will find the procedure to represent in symbolic form the steps that lead to obtain the mathematical model in quaternion:

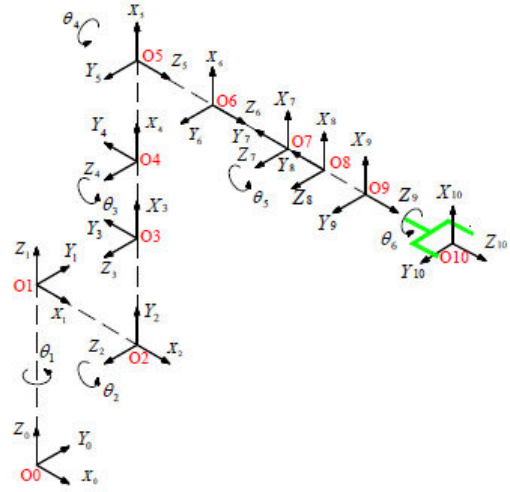


Figure-5. Coordinate system for the kinematic model with quaternions.

- Step 1:** $O_0 \rightarrow O_1 T(Z_0, d_1) Rot(Z_0, \theta_1)$
Step 2: $O_1 \rightarrow O_2 T(X_1, a_1) Rot(X_1, +90^\circ)$
Step 3: $O_2 \rightarrow O_3 T(Y_2, a_2) Rot(Z_2, \theta_2)$
Step 4: $O_3 \rightarrow O_4 T(X_3, a_3) Rot(Z_3, \theta_3)$
Step 5: $O_4 \rightarrow O_5 T(Nulo) Rot(X_4, +90^\circ)$
Step 6: $O_5 \rightarrow O_6 T(Z_4, d_4) Rot(Z_5, \theta_4)$
Step 7: $O_6 \rightarrow O_7 T(Nulo) Rot(X_6, -90^\circ)$
Step 8: $O_7 \rightarrow O_8 T(Nulo) Rot(Z_7, \theta_5)$
Step 9: $O_8 \rightarrow O_9 T(Nulo) Rot(X_8, +90^\circ)$
Step 10: $O_9 \rightarrow O_{10} T(Z_9, d_6) Rot(Z_9, \theta_6)$

Where the displacements T are defined by the following position vectors:

$$\begin{aligned} r_1 &= 0, 0, d_1, \quad r_2 = a_1, 0, 0, \quad r_3 = 0, a_3, 0, \quad r_4 = a_3, 0, 0, \quad r_5 \\ &= 0, 0, 0, \quad r_6 = 0, 0, d_4, \quad r_7 = 0, 0, 0, \quad r_8 \\ &= 0, 0, 0, \\ r_9 &= 0, 0, 0, \quad r_{10} = 0, 0, d_6 \end{aligned}$$

And where Rot rotations are defined by the following quaternions, when $\dot{C}_i = \cos \frac{\theta_i}{2}$ y $\dot{S}_i = \sin \frac{\theta_i}{2}$:

$$\begin{aligned} Q_1 &= (\dot{C}_1, 0, 0, \dot{S}_1), Q_2 = \left(\frac{\sqrt{2}}{2}, \frac{\sqrt{2}}{2}, 0, 0 \right), Q_3 = (\dot{C}_3, 0, 0, \dot{S}_3), Q_4 \\ &= (\dot{C}_4, 0, 0, \dot{S}_4), Q_5 = \left(\frac{\sqrt{2}}{2}, \frac{\sqrt{2}}{2}, 0, 0 \right), \\ Q_7 &= \left(\frac{\sqrt{2}}{2}, \frac{\sqrt{2}}{2}, 0, 0 \right), Q_8 = (\dot{C}_8, 0, 0, \dot{S}_8), Q_9 = \\ &= \left(\frac{\sqrt{2}}{2}, \frac{\sqrt{2}}{2}, 0, 0 \right) \text{ y } Q_{10} = (\dot{C}_{10}, 0, 0, \dot{S}_{10}) \end{aligned} \quad (8)$$

D. Calculation of position p

In this work the alternative of first translation is applied followed by rotation of the robot's claw relative to the coordinate system of the base. To compute the position p with expression (3) when $i = 1, 2, \dots, m$ and $m = 10$ we obtain a set of ten equations and making successive



substitutions finally we obtain the following general expression:

$$[P_0] = [Q]_{i=1}^m \cdot [P_m] \cdot [Q^*]_{m-1}^{i=1} = \sum_1^m (Q_1^{m-1} \cdot r_m^i \cdot Q_{m-i}^{*1}) \quad (9)$$

E. Rotation Calculation Rot

The relationships between the quaternions defining the Rot rotation of the claw coordinate system O_{10} with respect to the base coordinate system O_0 by quaternion composition has the following general expression:

$$Rot = R_{i-1} = Q_1 R_1 \quad (10)$$

If $i = 1, 2, \dots, m$ and $m = 10$ then we have a set of m equations and making successive substitutions, we obtain the following general form:

$$R_0 = Q_1 Q_2 Q_3 Q_4 Q_5 Q_6 Q_7 Q_8 Q_9 Q_{10} R_{10}$$

$$R_0 = Q_{12345678910} R_{10}$$

$$R_0 = \sum_i^m Q_i R_m \quad (11)$$

F. Algorithm for direct kinematics with quaternions

The algorithm to obtain the mathematical model with quaternions of direct kinematics has the following steps:

- Step 1:** Apply Denavit-Hartenberg convention to obtain the objective articulation coordinate systems.
- Step 2:** For consecutive and parallel joint axes, a quaternion is required to represent the displacement and rotation to include the joint variable.
- Step 3:** For consecutive intersecting or intersecting articulation axes, a transition coordinate system must be added to include the joint variable.
- Step 4:** Add to the target articulation systems the necessary transition systems from the base coordinate system to the claw coordinate system.
- Step 5:** Number from scratch and from base to claw, all resulting coordinate systems.
- Step 6:** Determine transition and rotation between consecutive coordinate systems, starting from the base.
- Step 7:** Write position vectors and rotation quaternions, starting and numbering them by the base.
- Step 8:** Define product multiplication order of quaternions:
First translation and then rotation of the coordinate system
First rotation and then translation of the coordinate system
- Step 9:** Develop product of quaternions to calculate position and orientation of the robot's claw.

G. Conversion of HMT to Quaternions and Vice-versa

The transformation of HMT to quaternions and vice versa can be deduced using intermediate or transition coordinate systems, displacements and rotations. Next, the final relations are represented, without considering their development. The representation of HMT T according to the components of a quaternion will be given through the following matrix, also known as direct relation:

$$T = 2 \begin{bmatrix} q_0^2 + q_1^2 - \frac{1}{2} & q_1 q_2 - q_3 q_0 & q_1 q_3 + q_2 q_0 & 0 \\ q_1 q_2 + q_3 q_0 & q_0^2 + q_2^2 - \frac{1}{2} & q_2 q_3 + q_1 q_0 & 0 \\ q_1 q_3 + q_2 q_0 & q_2 q_3 + q_1 q_0 & q_0^2 + q_3^2 - \frac{1}{2} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad (12)$$

The inverse relationship can be obtained by equalizing the backwardness of the elements of the main diagonal of the matrix (30) with the matrix (11):

$$q_0 = \frac{1}{2} \sqrt{(n_x + o_y + a_z + 1)}$$

$$q_1 = \frac{1}{2} \sqrt{(n_x - o_y - a_z + 1)}$$

$$q_2 = \frac{1}{2} \sqrt{(-n_x + o_y - a_z + 1)}$$

$$q_3 = \frac{1}{2} \sqrt{(-n_x - o_y + a_z + 1)} \quad (12)$$

H. Methodology to obtain the Jacobian matrix J

In Figure-6 is shown infinitesimal translation and infinitesimal rotation of the claw or tool with a vector dr_6 and with a vector $d\Phi_6$ respectively. And it is written $V = (q) \cdot \dot{q}$ where:

$$V = \begin{bmatrix} V_L \\ V_A \end{bmatrix} y \dot{q} = [\dot{q}_1, \dot{q}_2, \dot{q}_3 \dots \dot{q}_n]^T \quad (12)$$

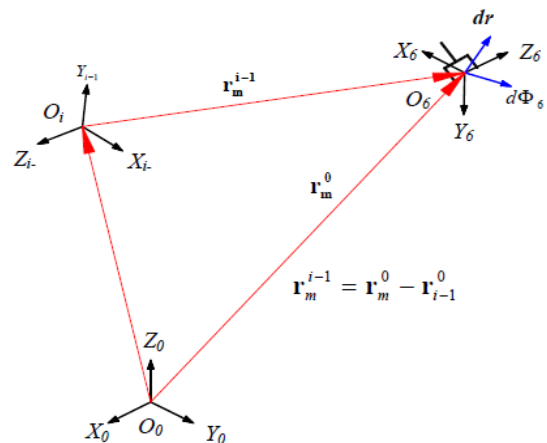


Figure-6. Direct differential kinematics.



The dimension of matrix J is 6x6 where the first three rows represent the linear velocity V_L and the last three lines represent the angular velocity V_A ; Each column represents the linear velocity J_{Li} and the angular velocity J_{Ai} generated by each joint i. Then, you can write for the IRB 1600 of 6 degrees of freedom (D.O.F.):

$$J = \begin{bmatrix} J_{L1} & J_{L2} & J_{L3} & J_{L4} & J_{L5} & J_{L6} \\ J_{A1} & J_{A2} & J_{A3} & J_{A4} & J_{A5} & J_{A6} \end{bmatrix}$$

The resulting linear velocity V_L for the claw or tool is calculated with the following expression:

$$V_L = J_{L1} \cdot \dot{q}_1 + J_{L2} \cdot \dot{q}_2 + \dots + J_{Ln} \cdot \dot{q}_n \quad (13)$$

If the i-th joint is of revolution, the effective angular velocity of rotation of the element is:

$$J_{L1} \cdot \dot{q}_1 = Z_{i-1} \cdot \dot{\theta}_1 = \omega_i \quad (14)$$

Then, the angular velocity of the claw or tool is calculated with the following expression:

$$V_a = \omega_6 = J_{Ai} \cdot \dot{q}_1 + J_{A2} \cdot \dot{q}_2 + \dots + J_{Ai} \cdot \dot{q}_n \quad (15)$$

When the joint is of revolution, the angular velocity induces an angular velocity in the claw or tool that is calculated as follows:

$$J_{Ai} \cdot \dot{q}_1 = \omega_i = Z_{i-1} \cdot \dot{\theta}_1 \quad (16)$$

The expressions (13), (14), (15) and (16) allow to obtain the Jacobian matrix J of a robot n joints of revolution:

For a joint of revolution has the Jacobian matrix:

$$\begin{bmatrix} J_{Li} \\ J_{Ai} \end{bmatrix} = \begin{bmatrix} Z_{i-1} * r_6^{i-1} \\ Z_{i-1} \end{bmatrix} \quad (17)$$

The direction of the vector Z_{i-1} is represented by a unit vector $Z_{i-1}^{i-1} = [0 \ 0 \ 1]^T$ with respect to the system coordinates $O_{i-1}(X_{i-1}, Y_{i-1}, Z_{i-1})$ and in relation to the base coordinate system. The following expression yields the composition of rotation matrices $R_j^{i-1}(q_j)$:

$$Z_{i-1}^0 = R_1^0(q_1) \cdot R_2^1(q_2) \dots + R_{i-1}^{i-2}(q_{i-1}) \cdot Z_{i-1}^{i-1} \quad (18)$$

The position vector r_6^{i-1} in relation to the base coordinate system, is determined by $HMTA_j^{i-1}(q_j) r_6^{i-1}$ or vector augmented 4x1 corresponding to $r_6^{i-1} \in r_{i-1}^{i-1} = [0 \ 0 \ 0 \ 1]^T$. Then, it can be written:

$$r_6^{i-1} = A_1^0(q_1) \cdot A_2^1(q_2) \dots A_n^{n-1}(q_n) \cdot r_6^{n-1} - A_1^0(q_1) \cdot A_2^1(q_2) \dots A_{i-1}^{i-2}(q_{i-1}) \cdot r_{i-1}^{i-1} \quad (19)$$

The first term of the second member of the expression represent the position vector of O_0 a O_6 and the second term represent the intermediate position vector O_0 a O_{i-1}

Knowing the velocities at each joint, the direct differential kinematics for the ABB IRB 1600 robot claw or tool can be calculated with the following expression:

$$V = J(q) \cdot \dot{q} \quad (20)$$

$$\begin{bmatrix} V_x \\ V_y \\ V_z \\ \omega_x \\ \omega_y \\ \omega_z \end{bmatrix} = \begin{bmatrix} J_{L1x} & J_{L2x} & J_{L3x} & J_{L4x} & J_{L5x} & J_{L6x} \\ J_{L1y} & J_{L2y} & J_{L3y} & J_{L4y} & J_{L5y} & J_{L6y} \\ J_{L1z} & J_{L2z} & J_{L3z} & J_{L4z} & J_{L5z} & J_{L6z} \\ J_{A1x} & J_{A2x} & J_{A3x} & J_{A4x} & J_{A5x} & J_{A6x} \\ J_{A1y} & J_{A2y} & J_{A3y} & J_{A4y} & J_{A5y} & J_{A6y} \\ J_{A1z} & J_{A2z} & J_{A3z} & J_{A4z} & J_{A5z} & J_{A6z} \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \\ \dot{\theta}_3 \\ \dot{\theta}_4 \\ \dot{\theta}_5 \\ \dot{\theta}_6 \end{bmatrix}$$

I. Methodology for the model of direct differential kinematics

Step 1: Define Gasket Type:

If the joint is prismatic apply: $\begin{bmatrix} J_{Li} \\ J_{Ai} \end{bmatrix} = \begin{bmatrix} Z_{i-1} \\ 0 \end{bmatrix}$

If the joint is of revolution apply: $\begin{bmatrix} J_{Li} \\ J_{Ai} \end{bmatrix} = \begin{bmatrix} Z_{i-1} * r_6^{i-1} \\ Z_{i-1} \end{bmatrix}$

Step 2: Calculate the vectors:

$$\begin{aligned} Z_{i-1}^0 &= R_1^0(q_1) \cdot R_2^1(q_2) \dots + R_{i-1}^{i-2}(q_{i-1}) \cdot Z_{i-1}^{i-1} \\ r_6^{i-1} &= A_1^0(q_1) \cdot A_2^1(q_2) \dots A_n^{n-1}(q_n) \cdot r_6^{n-1} - \\ &A_1^0(q_1) \cdot A_2^1(q_2) \dots A_{i-1}^{i-2}(q_{i-1}) \cdot r_{i-1}^{i-1} \end{aligned} \quad (21)$$

Step 3: Calculate the vector operation when a joint is a revolution: $Z_{i-1}^0 * r_6^{i-1}$

Step 4: Arrange the Jacobian matrix with the terms of Step 3:

$$\begin{bmatrix} J_{L1x} & J_{L2x} & J_{L3x} & J_{L4x} & J_{L5x} & J_{L6x} \\ J_{L1y} & J_{L2y} & J_{L3y} & J_{L4y} & J_{L5y} & J_{L6y} \\ J_{L1z} & J_{L2z} & J_{L3z} & J_{L4z} & J_{L5z} & J_{L6z} \\ J_{A1x} & J_{A2x} & J_{A3x} & J_{A4x} & J_{A5x} & J_{A6x} \\ J_{A1y} & J_{A2y} & J_{A3y} & J_{A4y} & J_{A5y} & J_{A6y} \\ J_{A1z} & J_{A2z} & J_{A3z} & J_{A4z} & J_{A5z} & J_{A6z} \end{bmatrix}$$

Step 5: Calculate the direct differential kinematics with the expression:

$$V = \begin{bmatrix} V_L \\ V_A \end{bmatrix} = J(q) \cdot \dot{q}, \text{ for } \dot{q} = (\dot{q}_1, \dot{q}_2, \dot{q}_3, \dot{q}_4, \dot{q}_5, \dot{q}_6) \quad (22)$$

J. Model of the inverse differential kinematics

With the expression $\dot{p} = J \cdot \dot{q}$ you can calculate the speed in the claw or tool as a function of the speeds of the joints. If the Jacobian matrix is not singular, that is, $|J| \neq 0$ the inverse matrix J^{-1} exists. Therefore, we have:



$$\dot{q} = J^{-1} \cdot \dot{p} \quad (23)$$

That is the expression to calculate the speed in the known joints the speed in the claw or tool.

The Jacobian depends on the configuration that the robot assumes and changes the variables of the joints. Then, singularities can be defined to a set of points in the space of the joint where the Jacobian determinant is equal to zero $|J| = 0$. Considering the inverse of the Jacobian, where $\text{Adj}J$ is the attached matrix, we write:

$$J^{-1} = \frac{\text{Adj}J}{|J|} \quad (24)$$

When the configuration of the robot approaches a singularity, some elements of J^{-1} assume excessively large values because $\text{Adj}J$ always considers finite values. Based on the above, it can be stated that the velocities required at the joints to move the claw or tool in some directions are too large, approaching infinity when $|J| = 0$. In this case limit, it can be said that the robot assumes an impossible configuration because the freedom of movement is restricted or there are singularities.

3. ANALYSIS OF RESULTS

Matlab is implemented in the direct and inverse kinematics of the robot IRB 1600 of the company ABB obtaining the following trajectories of position, speed and acceleration of the robot which are shown below.

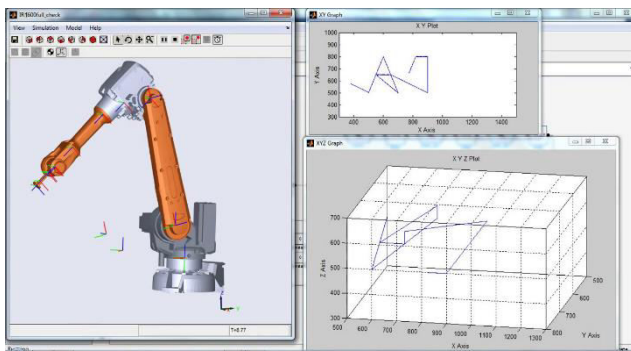


Figure-7. Simulink Simmechanics ABB IRB1600.

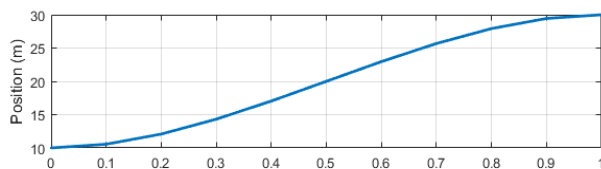


Figure-8. Position of the end effector of the industrial robot.

In Figure-9, we can observe the dynamical behavior of the robot. In it we can analyze that a change of position occurs from 10m to 30m in a time of 1 second. The position graph is curved, we can see that the slope is changing, which means that the speed is also changing. A

changing speed implies acceleration. Then, the curvature in a graph means that the object is accelerating, that is, changing velocity, or in graphical terms, that its slope is changing.

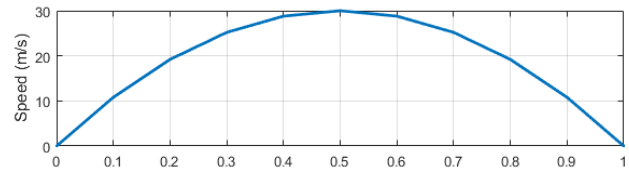


Figure-9. Speed of the end effector of the industrial robot.

The graph of the end effector speed of the industrial robot shows that it is concave down at the point $t = 0.5$ seconds reaching a value of 30m / s. We can observe that the function is monotone decreasing in the interval of time described previously. Given this we can infer that for this interval will have a negative slope. This fact is appreciable in the graph of acceleration (see Figure-11).

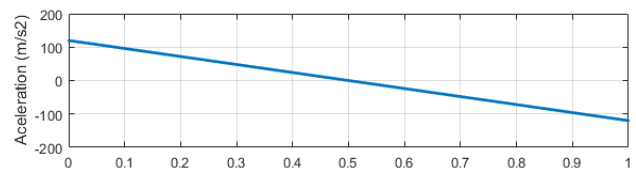


Figure-10. Acceleration of the end effector of the industrial robot.

Several changes are made in the trajectory of the final effector, demonstrating the effectiveness of the methodology applied for the development of reverse and direct kinetics of the robot IRB 1600. The following figure demonstrates the results obtained.

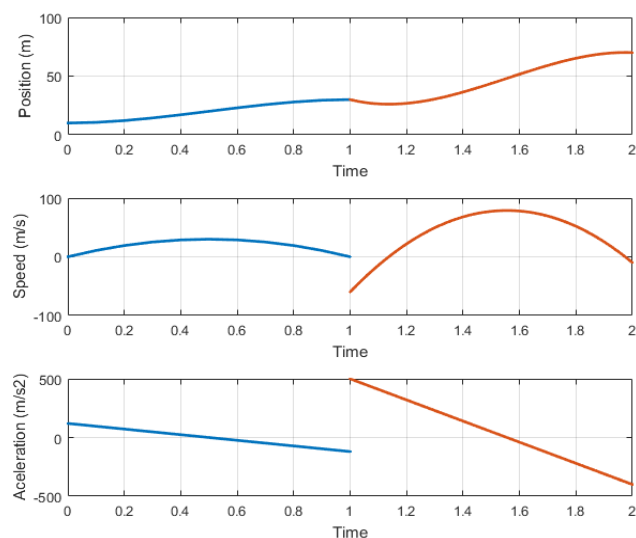


Figure-11. Adding different trajectories for the IRB 1600 robot and the results obtained in $t = 2$ seconds.



4. CONCLUSIONS

Within the methods of spatial location, we have the homogeneous transformation matrices which present the main advantage in that the position and the orientation are represented jointly in a very comfortable way. It presents serious inconveniences due to its high level of redundancy (6 D.O.F.) and therefore its high computational cost.

Using the method of the quaternions, a simpler and more efficient composition of rotations and translations is obtained. The main disadvantage is that it shows only the relative orientation.

The study of the mechanical systems can be done from the graphical interface of Simulink. Simmechanics allows you to work with block diagrams to simulate the movement of mechanical systems and measure the movement generated by mechanical actuation. It was determined by the simulation that the Robot IRB 1600 AAB has a range of 1.2 m and a speed in its parts of 180 ° / sec.

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