



## SYNTHESIS BY A TWO-STEP METHOD OF THE THIN FILM SEMICONDUCTOR CsPbBr<sub>3</sub>

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### ABSTRACT

Thin films of PbBr<sub>2</sub> were synthesized on glass substrate by Physical Vapor Deposition (PVD) and thin films of CsPbBr<sub>3</sub> were synthesized by Dip Coating Method of a film of PbBr<sub>2</sub> in a solution of CsBr in methanol. The crystalline system corresponding to CsPbBr<sub>3</sub> was identified crystallographically by X-ray diffraction and the desired stoichiometry was found from a three-dip test with a film anneal time at 100 ° C for a time of 20 minutes. The morphology of the PbBr<sub>2</sub> and CsPbBr<sub>3</sub> films was studied by scanning electron microscopy (SEM), the structural change and the variation in grain size were analyzed as a function of the annealing temperature and the formation of CsPbBr<sub>3</sub>, an increase was observed in the grain size after the annealing of the PbBr<sub>2</sub> film and subsequently in the formation of CsPbBr<sub>3</sub>. Finally, the optical properties of the material were evaluated by optical reflectance measurements and an optical band gap of 2.31 eV and absorption coefficients of 6x10<sup>4</sup> cm<sup>-1</sup> were obtained for the fundamental absorption and 5x10<sup>4</sup> cm<sup>-1</sup> for the near ultraviolet. The band gap of the material was also determined using the band structure diagram obtained from Heyd-Scuseria-Ernzerhof (HSE) density functionalities and a value of 2.30 eV was obtained.

**Keywords:** semiconductor, lead halide perovskite, thin films, Kubelka-Munk transform, Tauc plot, optical properties.

### INTRODUCTION

There are several materials that have been studied to take advantage of electromagnetic radiation of sun. These studies seek to improve the parameters and conditions necessary for said material to absorb this type of energy and this energy can be used later in solar cell [1]. Monocrystalline silicon is a widely used material for the manufacture of solar cells due to its great abundance, it has a band gap of 1.12 eV and a conversion efficiency of around 24% [2]. Despite the qualities of silicon cells, various materials have been studied and synthesized in thin film that have suitable properties as an absorbent layer for solar cells. The synthesis in thin film lies in the reduction of costs in the photovoltaic generation of electrical energy through the use of manufacturing processes of solar modules and cheap materials compared to silicon [3].

The materials that have been studied as an absorbent layer have constituted various types of solar cells, including perovskite-type cells. This material had a significant increase in the number of investigations since 2014 because it has presented promising results for the manufacture of solar cells. Commonly used perovskites are so-called 3D perovskites with a common ABX<sub>3</sub> crystal structure, where A is a monovalent cation (organic or Cs<sup>+</sup>), B is a divalent metal that is typically Pb, and X is a halogen, typically I, Br, or Cl [4]. The record efficiency of Perovskite solar cells (PSC) has been improved from 9.7% to 20.1% [5]. These results have been achieved due to the investigation of absorbent layers such as the salts of CH<sub>3</sub>NH<sub>3</sub>PbI<sub>3</sub> and CsPbX<sub>3</sub>. However, the use of cesium instead of the methylammonium group CH<sub>3</sub>NH<sub>3</sub><sup>+</sup> allows to obtain more stable structures with respect to temperature and humidity [6]. CsPbX<sub>3</sub> perovskites have been important

for applications in solar cells because they exhibit a direct band gap and large absorption coefficients (up to 2.4x10<sup>5</sup>cm<sup>-1</sup>) in the UV range [7], their importance is due to the fact that these properties are key in the performance of an absorbent layer in a solar cell. The development of solar cells with an active layer of a thin film of perovskite became one of the most promising technologies for the application of solar energy in recent years [6].

Traditional techniques for the synthesis of these materials, such as vacuum evaporation and sputtering, are adequate but highly expensive and resource-consuming techniques; while the precursor solution film growth techniques are low-cost and easy-to-implement chemical synthesis techniques. The Dip Coating technique is the most widely used for industrial and especially laboratory applications, which is essentially based on simple processing, low cost and high quality of the coating [8].

### EXPERIMENTAL

#### Thin Film Synthesis

The cleaning of the glass substrates was carried out in a sulfochromic mixture, a polarity bath (acetone, ethanol and deionized water), immersion of the glasses in alconox at 60 °C and an ultrasound cleaning in each of the washing steps for 10 minutes. Finally, the glasses were dried with N<sub>2</sub> (gas). For thin film synthesis, a PbBr<sub>2</sub> thin film (0.3 g) is initially manufactured on a glass substrate by thermal evaporation under vacuum (1.8x10<sup>-5</sup> mbar). Once the thin films of PbBr<sub>2</sub> have been obtained, the Dip Coating technique is used, which consists of immersing a glass substrate covered with PbBr<sub>2</sub> at room temperature in a precursor solution of CsBr in methanol (5 mg/mL). The first three immersion tests were carried out for a time of 10



minutes and the fourth test consisted of a time of 20 minutes for each immersion. After each immersion, the film is annealed at 100°C for 20 minutes. The Dip Coating technique was performed with a low-cost prototype.

### Characterization

X-ray diffraction measurements are performed on a Shimadzu RX 6000 equipment for the different CsPbBr<sub>3</sub> thin film synthesis assays. The surface morphology of the PbBr<sub>2</sub> films and the material of interest was studied using a TESCAN VEGA Scanning Electron Microscope (SEM) and the results were analyzed taking into account thermal annealing and CsPbBr<sub>3</sub> synthesis. The optical properties of the CsPbBr<sub>3</sub> thin films were evaluated by optical reflectance measurements at room temperature and using a wavelength scan from 300 to 2000 nm in a UV-Vis-NIR Shimadzu UV-3600 equipment. Finally, the thickness of the thin films was measured using a Veeco Dektak 150 profilometer.

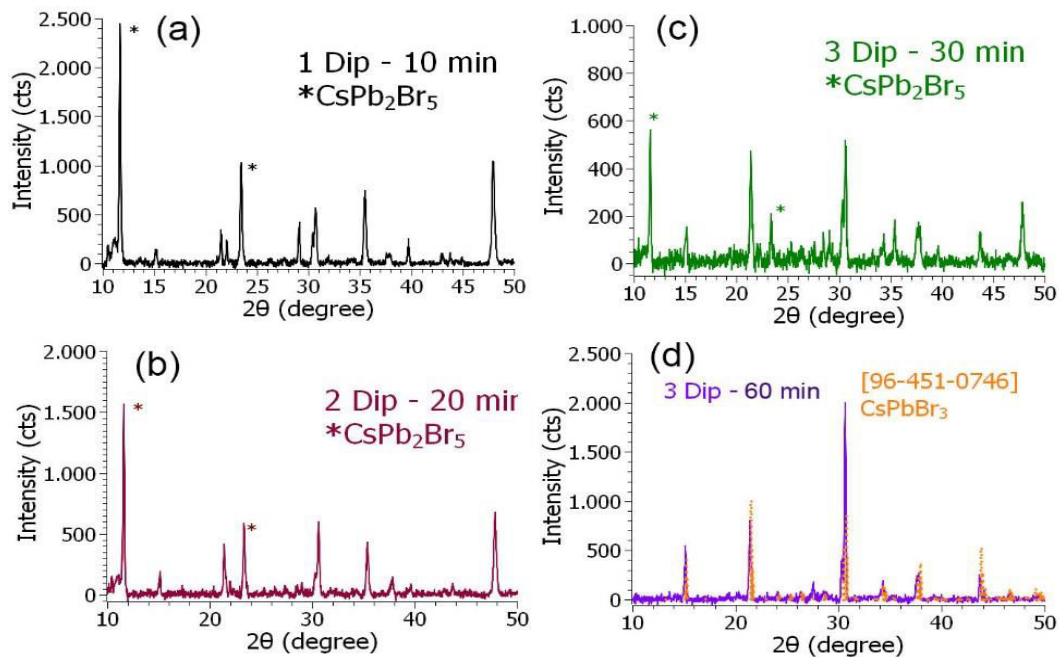
## RESULTS AND DISCUSSIONS

### X-Ray Diffraction

The crystallographic identification of the material was carried out by XRD and the experimental diffraction pattern (Figure-1-D) was compared with a reference pattern obtained by means of the Crystal Impact Match Software database. Diffraction peaks corresponding to CsPbBr<sub>3</sub> are found for an orthorhombic crystal system. The most representative diffraction signals obtained are found at 2θ: 15.2°, 21.4°, 30.6°, 34°, 37.8°, 43.7°, associated with the planes (101), (121) and (202) for the first three peaks respectively. These peaks noted above are clearly present in the desired material with a 1:1 stoichiometric ratio, confirming the presence of the dominant perovskite phase CsPbBr<sub>3</sub> [9].

The immersion tests carried out for the synthesis of the material show that the immersion time is an

important variable to obtain the stoichiometry of CsPbBr<sub>3</sub>. By X-ray diffraction, the influence of the immersion time on the formation of the thin film can be observed. Figure 1-d shows that the formation of CsPbBr<sub>3</sub> is obtained for a test of three immersions of the substrate in the CsBr solution, each with an immersion time of 20 minutes. In Figure 1-c the characteristic peaks of the material begin to be representative and suggest that the formation of the material of interest is taking place. For Figures 1-a and 1-b we find diffraction peaks at 11.7°, 23.48° and 11.6°, 23.34° respectively that correspond to other crystalline phases. The diffraction peaks located around 12.88° and 23.15° indicate the presence of crystalline phases of CsPb<sub>2</sub>Br<sub>5</sub> [10], which has a tetragonal crystal system. The presence of CsPb<sub>2</sub>Br<sub>5</sub> is attributed to the perovskite-based crystallization process that occurs during the preparation of the thin film on the substrate [11]. For the analysis of the synthesis of CsPbBr<sub>3</sub> we have that PbBr<sub>2</sub> is an insoluble compound in methanol, so the immersion does not affect its film. The formation of CsPbBr<sub>3</sub> occurs through the interaction of Cs<sup>+</sup> and Br<sup>-</sup> ions in solution with the surface of a film of PbBr<sub>2</sub> and CsPb<sub>2</sub>Br<sub>5</sub> between the p orbitals of lead and bromine and s of cesium. Initially there is an absorption of these ions in the material, their formation after absorption can be given by nucleation processes. Increasing the concentration of ions in the film leads to a phase change of a material with a tetragonal crystal system (due to PbBr<sub>2</sub>) that is observed in the peaks of diffractograms Figure-1-a and 1-b, to a crystalline system orthorhombic corresponding to CsPbBr<sub>3</sub>. Temperature and Pb<sub>2</sub><sup>+</sup> concentration are two key factors for the formation of CsPbBr<sub>3</sub>/CsPb<sub>2</sub>Br<sub>5</sub> mixtures [11]. Thermal annealing is necessary in most deposition techniques to remove residual solvents or additives and adjust the desired stoichiometry, it has been shown that an annealing temperature between 80°C and 100°C is optimal for the morphology of the film and the time of annealing influences the formation of pure crystalline phases.



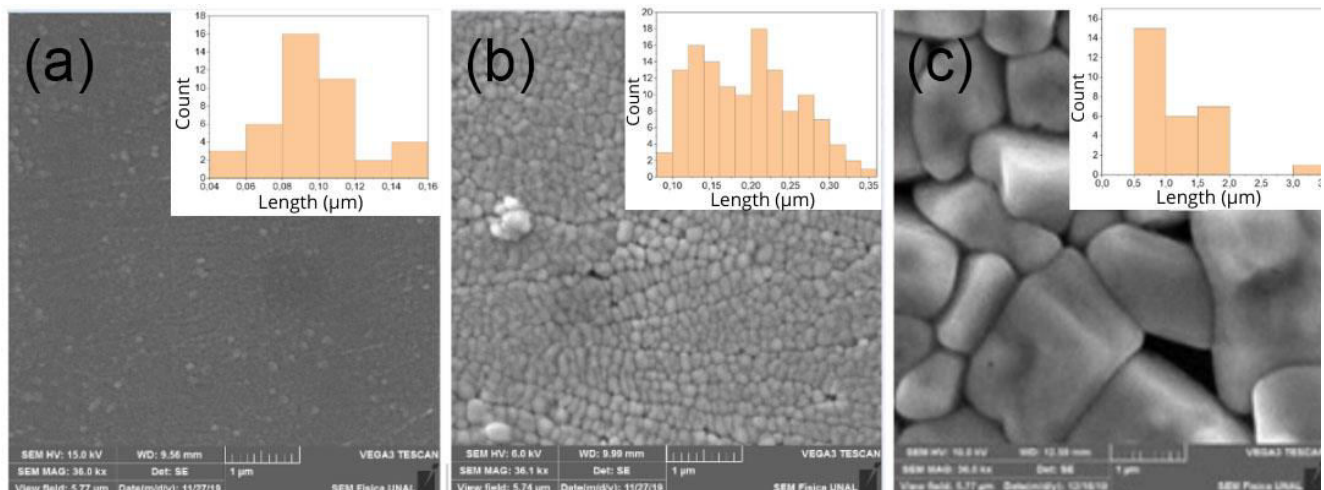
**Figure-1.** XRD of thin films synthesized by Dip Coating. (a) One immersion of thin film PbBr<sub>2</sub> in BrCs solution for 10 minutes (b) Two immersion of thin film PbBr<sub>2</sub> in BrCs solution for 10 minutes each (c) Three immersion of thin film PbBr<sub>2</sub> in BrCs solution for 10 minutes each (d). Three dives of thin PbBr<sub>2</sub> in BrCs solution for 20 minutes each.

### Morphological Properties

Figures-2-a,b show the image obtained by scanning electron microscopy of the PbBr<sub>2</sub> film synthesized by thermal evaporation before and after annealing, respectively. An adequate PbBr<sub>2</sub> coating on the substrate is observed by this thin film synthesis method and an increase in grain size in intervals mostly between 0.08-0.12 μm to a range of 0, 10-0.30 μm according to the histogram. A larger grain size distribution is observed in the Figure-2-b histogram compared to the PbBr<sub>2</sub> film prior to thermal annealing; this observed Grain size distribution

only suggests random growth or possibly random orientation in grain growth. Finally, PbBr<sub>2</sub> films with a thickness of 300 nm are obtained.

The morphology of thin film CsPbBr<sub>3</sub> is observed in Figure-2-c in which there is a significant increase in the grain size with lengths to a greater extent from 0.5 μm to 2.0 μm and there is no formation of small grains. The significant change in grain size and its distribution may indicate the synthesis of a material other than the PbBr<sub>2</sub>, Finally a film thickness of 600 nm is obtained.

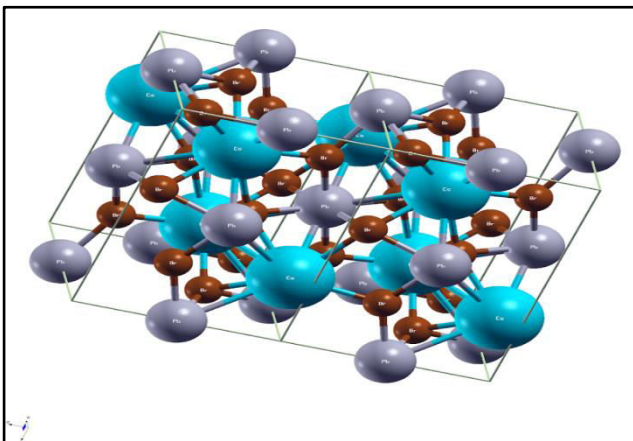


**Figure-2.** Scanning electron microscopy (SEM) of (a) PbBr<sub>2</sub> thin film synthesized by thermal evaporation, (b) PbBr<sub>2</sub> film after annealing at 200°C, (c) CsPbBr<sub>3</sub> thin film after annealing at 100°C.

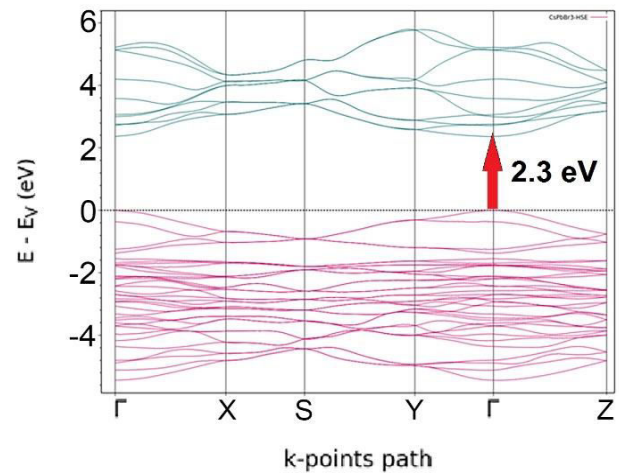


### Computational Calculations

A cubic crystal structure of CsPbBr<sub>3</sub> with lattice parameters of 6.017 Å is constructed, which is structurally refined and minimized with the Quantum Espresso Suite of programs. An orthorhombic crystalline system and band structures are obtained (using Heyd-Scuseria-Ernzerhof (HSE) density functionalities, this functional allows to correctly represent the electronic structure of the material). These results are observed in Figures 3 and 4 respectively. A direct forbidden band is observed in the CsPbBr<sub>3</sub> band structure, since the maximum of the valence band and the minimum of the conduction band coincide at the point  $\Gamma$  of high symmetry in the Brillouin zone, where the probability of the transition electronics is higher. When the maximum of the valence band occurs in the same wave vector as the minimum of the conduction band, we have a direct semiconductor [12]. In Figure-3 we observe the band structure found at the symmetry points of a primitive cell and from which it is possible to determine the band gap of the material. The band gap calculated by this process has a value of 2.3 eV, which was corroborated with the optical band gap obtained experimentally. The relatively large bandgap of CsPbBr<sub>3</sub> films can limit their use as an active layer in a photovoltaic device. However, it is a material to which other halogens such as iodine can be substituted to obtain perovskites of the CsPbBr<sub>3-x</sub>I<sub>x</sub> type with ( $0 \leq x \leq 1$ ) to which a smaller band gap can be adjusted [13]. Materials that have a higher energy absorption of photons such as CsPbBr<sub>3</sub> perovskite can also be used in tandem cells [14] in which there are more junctions of other materials that absorb the photons that are transmitted and thus a complementary absorption can be obtained.



**Figure-3.** CsPbBr<sub>3</sub> orthorhombic crystal system obtained by computational calculations.



**Figure-4.** Band structure diagram calculated for CsPbBr<sub>3</sub>.

### Optical Properties

The optical properties of the material were analyzed by reflectance spectroscopy. Figure-5-a shows a reflection maximum of incident light from approximately 527 nm, which is related to the fundamental optical electronic transition between the valence band and the conduction band. This transition will be related to the optical band gap of the material. In general, at lower wavelengths from the visible region the absorption in the material is greater, the behavior in the signal found around wavelengths from 513 to 525 nm may be due to excitonic absorptions in the material. The beginning and end of absorption is related to an energy necessary to overcome the structural defects that the material can present and that represent tail states in the valence and conduction band. This necessary energy can be determined as Urbach energy. The defects result in the formation of bandgap states that are associated with a bandgap called the Urbach tail [15]. To determine the optical properties such as absorption coefficient, optical band gap and additional data such as Urbach's energy, the results obtained in Figure-4 were used.

The material's absorption coefficient is determined using the Kubelka Munk transform, which relates the reflectance value ( $R$ ) at different wavelengths with the absorption ( $K$ ) and dispersion ( $S$ ) coefficients. According to the following equation:

$$\frac{K}{S} = \frac{(1 - R(\lambda))^2}{2R(\lambda)}$$

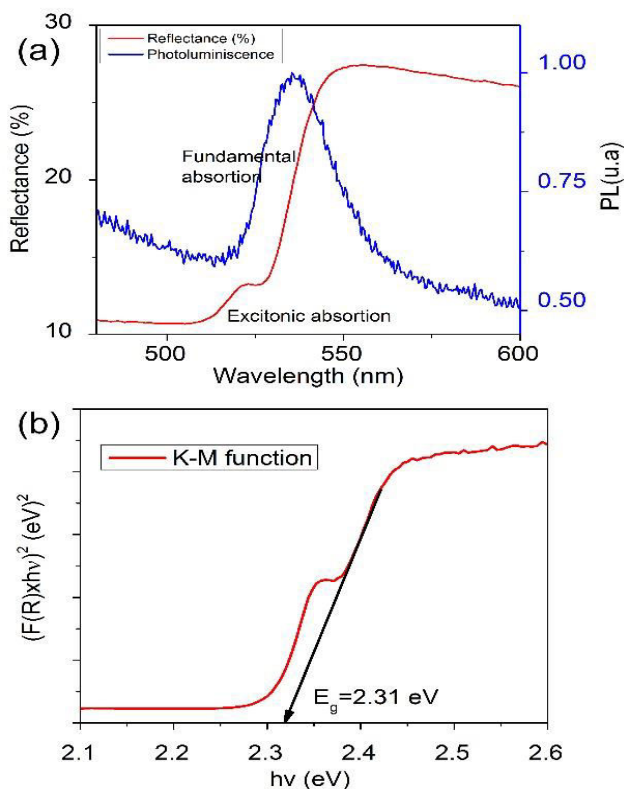
the term  $K/S$ , which is also denoted as  $F(R)$ , can be taken as the absorption coefficient from reflectance, the numerator is more relevant in this equation and the contribution of  $S$  is low. From the calculation of the  $K/S$  coefficient, the optical band gap of the material was determined, generating a curve equivalent to  $T_{auc}$  (Figure-4-b). The  $T_{auc}$  method is based on the assumption that the energy-dependent absorption coefficient can be expressed by the following equation:





$$(F(R) \cdot hv)^{1/\gamma} = B(hv - E_g)$$

The value of  $\gamma$  is 0.5, because the nature of the electronic transitions in CsPbBr<sub>3</sub> correspond to direct band transitions [16] as can be observed in the computational calculation. In Figure-5-b we observe the tauc curve for a direct band gap material, the extrapolation in the x axis of the linear behavior that corresponds to the electronic transition, it is possible to determine the optical band gap of the material which is of 2.31 eV, which is corroborated by photoluminescence measurements as shown in Figure-5-a, since the maximum intensity is at approximately in 537 nm, which corresponds to a photon energy of 2.30 eV. The behavior prior to the fundamental absorption is due to the presence of bound excitons that present a coulombian interaction between the excited electron-hole pair [17]. The magnitude of the material's absorption coefficient is  $6 \times 10^4 \text{ cm}^{-1}$  for the fundamental absorption, which is adequate because values of the order of  $10^5 \text{ cm}^{-1}$  are expected. For wavelengths in the near UV absorption coefficients of  $5 \times 10^4 \text{ cm}^{-1}$  are obtained. The expected behavior of the absorption coefficient as a function of energy is obtained, which is lower at wavelengths that are above the fundamental absorption.

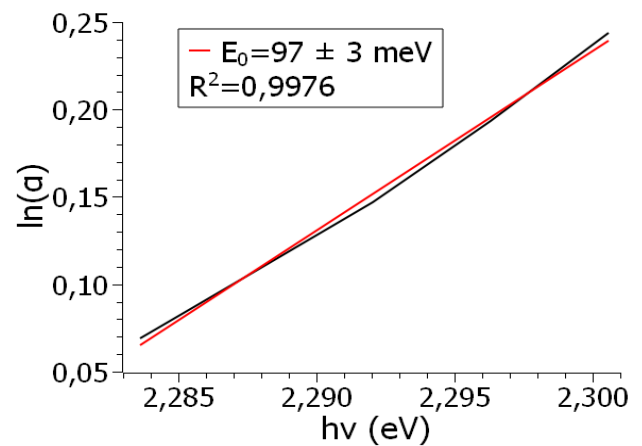


**Figure-5.** (a) Percentage of reflectance of CsPbBr<sub>3</sub> as a function of wavelength, (b) Tauc curve for a direct band gap material.

Finally, the Urbach energy is determined by linearizing the absorption coefficient as a function of the energy, this behavior follows an equation of the form.

$$\alpha = \alpha_g \exp \left[ \frac{hv - E_g}{E_0} \right]$$

Where  $E_0$  corresponds to the Urbach energy which is related to the Boltzmann constant and the temperature through the  $KT$  relation [17]. As can be seen, the Urbach energy is a low value compared to the band gap calculated previously, however it is an energy value that must also be overcome to generate a fundamental electronic transition in the material. The linear correlation coefficient suggests that the data obtained follow the linear behavior of the equation used.



**Figure-6.** Determination of Urbach's energy by linear regression of the absorption coefficient as a function of energy.

## CONCLUSIONS

Using a low-cost Dip Coating prototype, a thin film corresponding to an inorganic CsPbBr<sub>3</sub> perovskite was synthesized, presenting an orthorhombic crystalline system. A synthesis method was found with suitable parameters of immersion time and annealing time to obtain a material with the desired stoichiometry. The study of the film surface shows an increase in the grain size after the annealing temperature of the PbBr<sub>2</sub> film and also a change in the grain size distribution function during the synthesis process of the material of interest. This study has an influence on the electronic properties that can be studied later in the research group. The results of analysis by optical reflectance, Tauc curves, characterization by X-ray diffraction and the results of morphological analysis by SEM, allow to affirm that it is possible to synthesize a CsPbBr<sub>3</sub> film by a low-cost technique (Dip Coating) that presents parameters adequate absorption coefficients and an energy gap corresponding to a material that can be used in tandem cells. In addition, these results suggest the synthesis of materials in which the nature of the halogen can be varied in order to adjust the energy gap to lower values or try new energy gap values, which provides a material with greater potentialities.



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